

# MICRO GEAR DOUBLE FLANK MEASURING INSTRUMENT DODE IGE-MF110

- Single-mounting measurement of all errors for the gear under test, including total radial composite deviation (Fi"), single-tooth radial composite deviation (fi"), radial runout (Fr"), center distance deviation (∆a), normal chordal tooth thickness (Wk), and span measurement (M)
- Measurement results are clearly displayed in three colors: red (exceeded), yellow (repairable) and green (qualified)
- Simultaneous display of Cartesian and polar coordinates for quick burr location selection in measurement results, enabling easy localization
- Adjustable measurement speed, automatic separate engagement, controlled air blowing, and configurable rotational direction
- Built-in ISO-1328, JIS-1702, DIN-3983 standards, customer-defined tolerances

# software (included) \*\*\*Comparison Float Name (see Float Name) (see Float

### SPECIFICATION

SPECIFICATION	
Module range	0.4~2mm
Max. specimen diameter	100mm
Center distance	30~100mm
Micro-motion slide movement range	6mm
Force	1~10N
Measuring the cycle time	3~20s (adjustable)
Indicator system resolution	0.001mm
Variability of indicator reading	0.001mm
Accuracy	0.005mm
Resolution	0.002mm
Air supply	dry and clean, 0.4~0.7MPa
Power supply	220V, 50Hz
Dimension (LxWxH)	540×700×1500mm
Weight	100kg

## STANDARD DELIVERY

Main unit	1 pc
Software	1 set
Control cabinet	1 set
Nuts for mounting standard gears	1 set
Standard gear washers	1 set
Standard gear sleeve	1 pc

### **OPTIONAL ACCESSORY**

Standard gear*	IGE-MF-ST